

Seating variants.



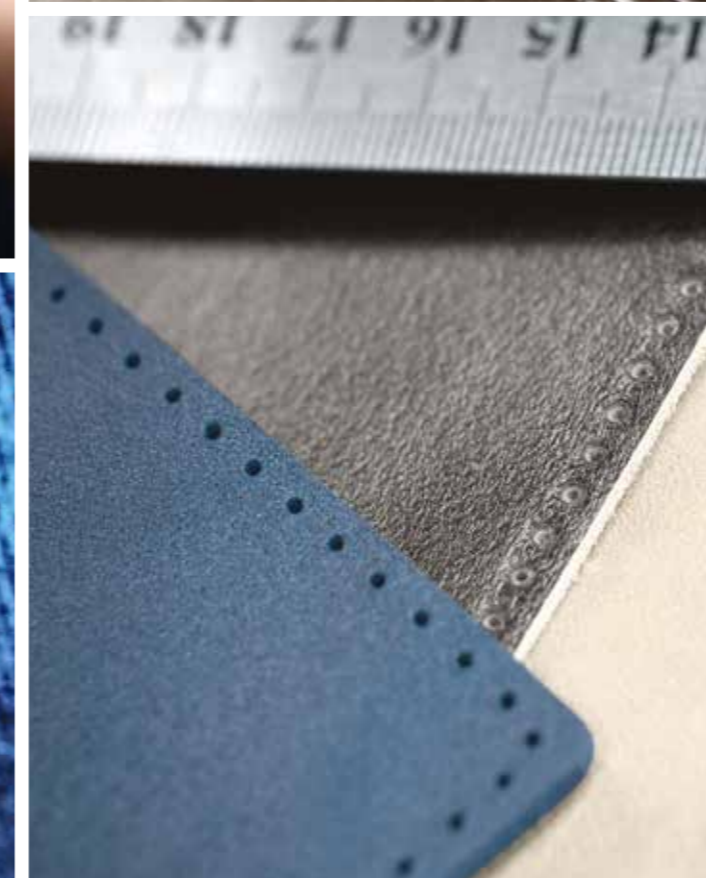
Mercedes-Benz
The standard for buses.





Content

Introduction	3	Citaro	28
		City Star Eco	30
Customisation	4	City Star Function	32
Colour & Trim	6	Inter Star Eco	33
Online configurator	7		
Travego	8	Driver's seats	34
Travel Star Xtra	10	Grammer	36
Travel Star Xtra Softline	12	ISRI	37
Travel Star Xtra Luxline	13		
Tourismo	14	Minibuses	38
Travel Star Eco	16	City Star Eco	40
Travel Star Eco Softline	18	Inter Star Sprinter	41
Travel Star Eco Luxline	19	Travel Star Sprinter	42
		Travel Star Xtra	43
		"Comfort seat" driver's seat	44
		"Comfort swivel seat" driver's seat	45
Intouro	20		
Inter Star Eco	22	Seating variants, equipment variants and mounted parts	46
Travel Star Eco	23	Seating variants	48
		Equipment variants and mounted parts	50
Citaro Ü	24		
Inter Star Eco	26		



Solid quality.

Sometimes it takes just an idea, a good fabric and a few small stitches to turn a standard bus/coach seat into a unique, high-quality passenger seat. Quality that you can see and feel and that will keep its promise kilometre after kilometre.

A Mercedes-Benz bus/coach seat is not an automated, mass-produced component, but rather it is the perfect result of modern manufacturing that satisfies almost every customer requirement thanks to the careful selection and precise processing of various materials: from coach flair to discreet elegance or objective functionality.

Developed according to the latest ergonomic findings and tested against strict requirement criteria, a Mercedes-Benz bus/coach seat reflects the company's experience of over 130 years of bus and coach construction.

Fitted with the materials that dreams
are made of. With recyclable elements.
And our passion.





Enjoy tailor-made seats: Colour & Trim.

The interior of a bus or coach is a composition of individual, well thought-out components. Inspired by colours, shapes and surfaces, it is the task of the Colour & Trim designers to analyse the latest trends, functionalities and customer wishes and to translate them texturally and visually into the various surfaces in the vehicle interior. For use equally in both coach and public-transport traffic, and yet at the same time as individual as every passenger themselves.

In this way, every interior in a Mercedes-Benz bus or coach is a unique creation. Coverings, materials, seat frames and equipment variants blend together to form an individual interior – every time.

The online design configurator.

Colours and forms influence the sense of well-being of the passengers. While dark green stands for peace, colours such as yellow or blue and checked or diamond patterns tend to have a revitalising effect. It is also possible to make contemporary statements with complimentary colours in the head piece.

In order to make seating and equipment wishes visible even as early as the planning phase, Mercedes-Benz has created

an online design configurator. In three dimensions and highly realistic – the configurator can display a wide range of combinations: Customers can select everything from materials, curtains and handrail colours, to colours for the ceiling or wall coverings.

Our colour & trim experts will of course be available to advise you. The Mercedes-Benz Design Studio in Mannheim can offer you online consultancy at sales centres in Ham-



burg, Berlin and Munich, as well as the plant in Istanbul. The designers present equipment proposals and solutions face-to-face, and reveal the latest trends. More consultancy locations are being planned.

The online design configurator is available at <http://design-studio.bus.mercedes-benz.com> on your PC or tablet.



Travego.

Travel Star Xtra.



Travel Star Xtra.

A dream seat.

Developed especially for comfortable long-distance travel, the ergonomic Travel Star Xtra (TSX) design that supports the back ensures that the passenger remains comfortable and relaxed for relatively long journeys. With its standard seat width of 450 mm, it offers plenty of space to every passenger. Attractively shaped, high-quality and light aluminium is used for the side panels of the seat frames.



A large, easy-to-use, single-action adjusting switch is integrated into the seat, allowing cross-adjustment and backrest tilt adjustment. The elegantly designed armrests have a very simple and easy-to-understand hinging

mechanism. All kinds of accessories can also be added to the TSX. Whether you choose a Comfort headrest, seat numbering, litter bins or cupholders, you can travel like a dream in the TSX.

Travego | Travel Star Xtra | Equipment features

- 2-point seat belts on all passenger seats
- Passenger seats in wide version
- Long seat cushion
- Adjustable backrest
- Tilting armrest integrated on aisle side
- Seat laterally adjustable on aisle side
- Grab handles integrated, aisle side and wall side
- Material seat covers, available in multiple colours
- Luggage nets on seat backs and partition
- Decorative parts according to the options line (flair/fashion)

TSX Softline.

Slim and light design.

This coach seat is particularly impressive thanks to its especially soft and comfortable nature – as its name suggests. For instance, the seat frame is based on a light, aluminium double-tubular frame. Together with a patented mount, it prevents seats from vibrating when vacant.

The cushion is attached to a sprung design that increases the comfort of the Softline seating. It is easy to remove or

replace for cleaning or repair. Even so, the weight of the seats is extremely low thanks to the selective use of lightweight materials.

Travego | Travel Star Xtra Softline | Equipment features

- Softline upholstery
- Passenger seats in wide version
- Long seat cushion
- Adjustable backrest



TSX Luxline.

Refined design meets pure luxury.

Whether it is a multi-coloured material combination with a Composition headrest, a Composition/material combination or full Composition upholstery – the TSX Luxline is in a class of its own. The extra thick upholstery material and

470 mm-long seat cushions provide luxurious and relaxed seat comfort. This passenger seat features the highest quality materials combined with master craftsmanship: for everyone who would like a little extra.

Travego | Travel Star Xtra Luxline | Equipment features

- Luxline upholstery
- Upholstery thickness 50 mm
- Seat cushion 470 mm
- Passenger seats in wide version



- Tilting armrest integrated on aisle side
- Seat laterally adjustable on aisle side
- Luggage nets on seat backs and partition
- Footrests
- Tables
- Seat cover in Composition-fabric combination



Tourismo.

Travel Star Eco.

Travel Star Eco.

Combines comfort with economic efficiency.



The Travel Star Eco (TSE) coach seat contributes to the overall economic concept of the Tourismo and yet also satisfies the demands of the business owners for a maximum of comfort. Depending on their particular purpose, the coach seats can either be used as a functional basic version or in an exclusive design. The various equipment options are almost boundless. The full coach seat can be supplemented

with all conceivable coach accessories. Whether it is equipped with a seat number, a folding tray, a luggage net, a footrest or a Comfort headrest – the TSE is an economical all-rounder for coach and interurban journeys.

Tourismo | Travel Star Eco | Equipment features

- 2-point seat belt
- Grab handle, integrated in backrest
- Backrest, fixed without aisle-side armrest
- Seat panel aisle-side
- Passenger seats in wide version

A new feature for the TSE seating is the optional Comfort headrests. They increase the backrest by 40 mm and can also be extended infinitely adjustably by 85 mm – to offer the perfect fit for every body size.

- Short seat cushion
- Without lateral adjustment
- Upholstery cover with separate fabrics for rear, backrest and sides

TSE Softline.

The comfortable seat with style.



The secret is in the detail. The Softline upholstery is characterised by raised upholstery and thicker backrests. The material quality and the neat processing of the seams and applications visually underline the high quality of the

seat. Although the Travel Star Eco (TSE) is generously upholstered, its weight remains low. This is achieved by the use of lightweight materials in the seat frame.

Tourismo | Travel Star Eco Softline |

Equipment features

- Softline upholstery
- Armrest integral aisle-side, folding (cranked armrest)
- Grab handles integrated, aisle side and wall side
- Backrests

- Adjustable backrest
- Long seat cushion
- Luggage nets on rear, backrest and partition
- Footrests
- Tables

TSE Luxline.

The name says it all.



The Luxline upholstery variant is the most sophisticated seat available in the coach seating range at Mercedes-Benz. For instance, it is used in the Turismo. Whether they choose fabric, Composition, brushed aluminium or a carbon look – the TSE Luxline grants the business owners plenty of creative scope to present their company in an individual, first-class way. The Luxline variant can also be upgraded with Comfort headrests. The adjustable side elements of the

headrests provide support and relaxation during the journey. No question about it – the TSE Luxline turns passengers into VIP guests.

Tourismo | Travel Star Eco Luxline |

Equipment features

- Seat covers, available in multiple colours
- Seat cover in Composition-fabric combination

- Seat cover in Composition
- Upholstery thickness 50 mm
- Squab 460 mm
- Backrest with automatic return



Intouro.

Inter Star Eco. Travel Star Eco.

Inter Star Eco.

Interurban expertise.



If you are using the Intouro as a tough all-rounder in daily interurban transport around the clock, then you need the right equipment. With the durable, fully upholstered Inter Star Eco (ISE) seat, the Intouro meets all the requirements for public transport. As standard, it includes aisle-side corner handle grips, 2-point safety belts and horizontal grab handles, as well as robust backrests. Where required, an

anti-vandalism version of the ISE is also available. Optionally, a luxury variant of the ISE can be ordered with a design head piece.

Intouro | Inter Star Eco | Equipment features

- 2-point seat belt
- Rigid backrest
- Aisle-side corner grab handle
- Horizontal, mounted hand grip

Travel Star Eco.

Interurban comfort.



The wide, well-upholstered and comfortable squabs of the Travel Star Eco (TSE) seat prove that it was developed specifically for interurban routes. Many accessories can be added to this comfortable passenger seat. Whether equipped with folding trays, foot rests or adjustable backrests – the TSE is an economical all-rounder for interurban lines. Its structure is also one of its strengths. Attached to the wall and platforms via C-rails, seat spacing can be varied

as required and desired. An optional and specially shaped seat mount provides easy access to the seats if the seating needs to be frequently rearranged.

Intouro | Travel Star Eco | Equipment features

- 2-point seat belt
- Rigid backrest
- Integrated aisle-side corner grab handles
- Seat panel aisle-side





Citaro Ü.

Inter Star Eco.



Inter Star Eco.

Fully upholstered seats for the long haul.



Interurban transportation to outlying areas means longer travel times and tougher requirements for passenger seating, particularly in the area of comfort. The fully upholstered Inter Star Eco (ISE) meets all of these requirements. As standard, it includes aisle-side corner handle grips, 2-point safety belts and horizontal grab handles, as

well as robust backrests. Where required, an anti-vandalism version of the ISE is also available. Optionally, a luxury variant of the ISE can be ordered with a design head piece.

Citaro Ü | Inter Star Eco | Equipment features

- Rigid backrest
- Aisle-side corner grab handle
- Robust back support



Citaro.

City Star Eco. City Star Function. Inter Star Eco.



City Star Eco.

Tough enough for day-to-day use – with a long service life.



The City Star Eco (CSE) is a tough, resistant hard bucket seat that stands out thanks to its extreme durability on public-transport lines and still offers great comfort. It is available with and without upholstery. Its harmoniously integrated components give the seat a moulded appearance and it combines modern public transportation design requirements with the need for economy and resilience. The

modular CSE can be equipped with three different head pieces. If you do not install the aisle-side seat mounts, it is possible to use a variant mounting method, where the

cantilevered seat frames are mounted onto the side wall. This allows you to vary the seat spacing as required and provides easy access for cleaning and maintenance.

Citaro | City Star Eco | Equipment features

- Grab handle
- Shell tops with different variants for the handrail mounting
- Cantilever suspension mounting
- Exchangeable thin upholstery

City Star Function.

A tough seat to beat.



The City Star Function (CSF) is the definition of functional design and comfort. This modular seat is available with thin upholstery that can be removed from the aluminium-reinforced plastic frame for cleaning or repair work. This keeps business costs right down.

The generous upholstery satisfies the passengers' demands for seat comfort while remaining extremely tough and



resistant. The seat's developers also took weight into consideration. All the components were optimised to be as light as possible.

Citaro | City Star Function | Equipment features

- Grab handle
- Cantilever suspension mounting
- Exchangeable thin upholstery
- Seat upper parts with different variants of handrail holder

Inter Star Eco.

The option for comfort lovers.



As the time spent by passengers in the bus increases, the demands in terms of seat comfort also rise. The fully upholstered Inter Star Eco (ISE) meets these requirements perfectly, as it offers virtually the comfort of a coach seat. The cantilevered seating frame is particularly practical: with



a suspended mounting method and attached to the side walls, it ensures quick passenger transfer and facilitates cleaning and maintenance tasks.

Citaro | Inter Star Eco | Equipment features

- Rigid backrest
- Aisle-side corner grab handle
- Cantilever suspension mounting



Driver's seats.

Grammer. ISRI.

Grammer.

A carefully tailored driver's seat.



Every journey is a challenge for the performance and the health of the driver. A pleasant and comfortable seat can therefore play an important role in protecting and supporting the back, neck and spine. Good seating can improve concentration and makes a bus journey safer for driver and passengers alike. Grammer driver's seats can be quickly and

easily adjusted to meet the needs of any individual. The ergonomically designed seat supports and aids the driver's mobility. This also has positive health benefits.

Driver's seat | Grammer | Equipment features

- Integrated 3-point seat belt system
- Available with a rotating adapter, where required
- Optional seat climate control
- Pneumatic side contour adjustment
- Pneumatic lumbar support system
- Adjustable seat depth
- 200 mm lengthwise adjustability
- Material design of the driver's seat can be adapted to match the design

ISRI.

Your health and fitness start with your seat.



Several hours behind the wheel, maximum concentration on the traffic and on your passengers – these are everyday challenges for a bus driver. However, it is only possible to satisfy the requirements for concentration and correct posture if you are sitting correctly. An ergonomically designed seat has to provide the driver with the right support for the job they must do. ISRI driver's seats combine the disciplines of research, development, product

design and ergonomics in a single product. ISRI driver's seats meet all driver requirements for ergonomics and health-conscious functionality.

Driver's seat | ISRI | Equipment features

- Can be adjusted to meet individual requirements
- Integrated 3-point seat belt system
- Breathable and extremely resistant cover materials
- Easy to use
- Ergonomic shape
- Reduced susceptibility to vibration
- Material design of the driver's seat can be adapted to match the design



Minibuses.

City Star Eco. Inter Star Sprinter.
Travel Star Sprinter. Travel Star Xtra.
Driver's Comfort seat. Driver's Comfort swivel seat.

City Star Eco.

Metropolitan flair in the Sprinter City.

The City Star Eco (CSE) is familiar from being used in the Mercedes-Benz Citaro. This public-transport bus seat is a heavy-duty and resistant hard bucket seat that meets all the requirements for any public transport line. It blends urbane design with the demands of transport businesses for economic efficiency and functionality. As standard, the CSE is fitted with back and seat cushions and is available in the “Standard” and “Priority seat” width versions. Optionally, the

seating can be upgraded with armrests. The City Star Eco passenger seat is a standard component of the Sprinter City minibus series.

Minibuses | Sprinter City | City Star Eco | Equipment features

- Upholstered backrest (clippable)
- Upholstered squab (clippable)
- Seat covers from the Mercedes-Benz city bus collection
- Grab handles
- Handrail mountings
- Seats mounted in tracking, foot-sidewall



Inter Star Sprinter.

Comfort in the Sprinter City, Transfer and Mobility.

As a fully upholstered seat, the Inter Star Sprinter (ISS) completely lives up to its reputation for comfort even on relatively long journeys. The high backrest, the cosy seat cushion and the freely adjustable legroom are the key features of this seat variant. To allow a customised seating arrangement or interior design, the seats can optionally be moved freely on airline rails or removed. In this case, assembly and disassembly are carried out using a practical quick-change system. Even so, this robust seat manages with just two standing feet, which allows for a simple

passenger turnaround and also makes cleaning and maintenance work in the vehicle easier. The Inter Star Sprinter is supplied as standard in all the models in the Sprinter Transfer series, as well as in the

Minibuses | Sprinter City, Transfer, Mobility | Inter Star Sprinter | Equipment features

- Heavy-duty seating
- 2-point seat belts
- Seat width 420 mm, backrest height 680 mm
- Rigid backrest
- Seat covers in the “Tunja black” fabric, optionally available from the Mercedes-Benz Interurban collection
- Rear is entirely covered with needle felt
- Optional quick-change system for seat assembly



Travel Star Sprinter.

Leaning back and relaxing in the Sprinter Travel, Transfer and Mobility.



To turn a chair into a bunk, you only need an adjustable backrest. It is a similar story with bus and coach seats. The Travel Star Sprinter (TSS) minibus seat is the fruit of the consistent further development of the proven Inter Star Eco, but with one crucial difference: The backrest on the comfortable TSS fully upholstered seat can be lowered variably. This attribute makes the TSS even more suitable for journeys, and anyone who likes even more comfort can optionally order armrests and lateral seat adjustment on the aisle side.

You can also choose a more comfortable design for the cushions on the TSS. The “De Luxe” and “Comfortline” variants not only look sophisticated and are comfortable – they also invite the passengers to settle down and relax.

Minibuses | Sprinter Travel, Transfer, Mobility | Travel Star Sprinter | Equipment features

- Adjustable backrest
- Adjustable armrest, aisle-side
- Seat covers from the Interurban collection, rear is entirely covered with needle felt



The Travel Star Sprinter is supplied as standard in the Sprinter Travel 45 and 55 models. It is also available as special equipment in the Sprinter Transfer and Sprinter Mobility 35 and 45.

- 2-point seat belts
- Seat laterally adjustable on the aisle side
- Optional “De Luxe” or “Comfortline” upholstery

Travel Star Xtra.

To Italy and back in the Sprinter Travel 65.



The Travel Star Xtra (TSX) is reserved for the Sprinter Travel 65 in the Mercedes-Benz minibus range and has already proven itself in the Travego. It combines excellent travel comfort with optimal functionality and an unmistakable design.

The TSX is available for the Travel 65 optionally in the Softline and Luxline upholstery variants. Whether it is a multi-coloured material combination with a Composition headrest, a Composition/material combination or full

Composition upholstery – the TSX is in a class of its own. It can also be supplemented with almost identical accessories to the Travego, such as a folding tray, a litter bin or a cupholder; this is the perfect seat for your journey.

Minibuses | Sprinter Travel 65 | Travel Star Xtra | Equipment features

- Adjustable backrest
- Tilting armrest integrated on aisle side
- Seat panel aisle-side
- Seat covers from the coach collection

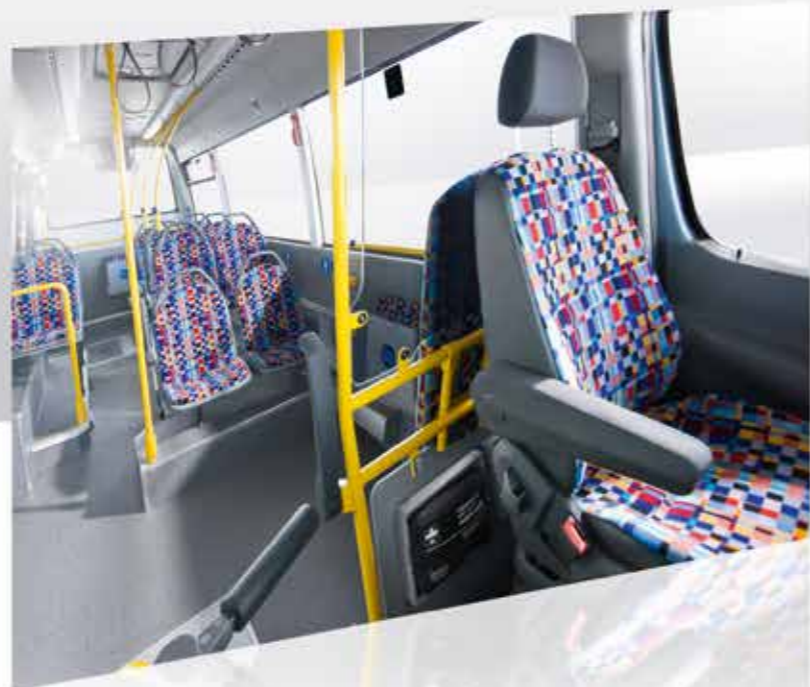


- Optional “Softline” or “Luxline” upholstery
- 2-point seat belts

You can find more detailed information about the standard equipment of the TSX Softline and TSX Luxline seat upholstery on pages 12/13 of this brochure.

Driver's Comfort seat.

A seat that adjusts itself to the driver, rather than vice versa.



A relaxed seating position is the basic prerequisite for the well-being of the driver. The driver's Comfort seat in the Sprinter minibus allows perfect adjustments to suit the individual seat needs of the driver thanks to the adjustment possibilities on five axes (longitudinal, backrest and height adjustment, seat cushion inclination and mechanical lumbar support). The durable and ergonomically shaped seat also provides excellent lateral support. On request, all Sprinter driver's seats can be fitted with seat heating and a Comfort headrest.

The driver's Comfort seat is a standard component of the Sprinter Transfer series, the Sprinter Travel 45 and 65 models and also the Sprinter Mobility 35 and 45.

Minibuses | Sprinter | Driver's Comfort seat | Equipment features

- Longitudinal/backrest/height adjustment
- Seat cushion inclination
- Mechanical lumbar support
- Adjustable armrest

- "Tunja black" seat cover, breathable, optionally with seat covers in passenger seat design
- Comfort headrest is standard in the Sprinter Mobility and Travel 65

Driver's Comfort swivel seat.

Rest for the spinal discs, and relief for the back.



Long journeys are no problem for bus drivers in the minibus. The driver's Comfort swivel seat ensures an ideal, ergonomic sitting posture, which provides relief for the back muscles. Its mechanically sprung and hydraulically absorbing swivel-seat supporting frame absorbs the impacts caused by uneven roads and gently damps them down. This is beneficial for the spinal column and the spinal discs in particular. In the process, the swivel seat can be adjusted individually to the weight of the driver (up to 130 kg) using a hand

wheel. Five additional adjustment features can be selected: longitudinal, backrest and height adjustment, seat cushion inclination and mechanical lumbar support.

Minibuses | Sprinter | Driver's Comfort swivel seat | Equipment features

- Mechanical/hydraulic suspension
- Longitudinal/backrest/height adjustment
- Seat cushion inclination
- Mechanical lumbar support

The driver's Comfort swivel seat is a standard component in the Sprinter Travel 65 and all models in the Sprinter City series.

- Adjustable armrest
- "Tunja black" seat cover, breathable, optionally with seat covers in passenger seat design
- Comfort headrest is standard in the Sprinter Mobility and Travel 65



Seating variants.
Equipment variants.
Mounted parts.

Seating variants.

Extras for public transportation, day trip and touring seating.



Travel Star Xtra (TSX)

High-quality coach seating

Standard equipment:

- 2-point seat belts on all passenger seats
- Passenger seats in wide version
- Long seat cushion
- Adjustable backrest
- Tilting armrest integrated on aisle side
- Seat laterally adjustable on aisle side
- Grab handles integrated, aisle side and wall side
- Material seat covers, available in multiple colours
- Luggage nets on seat backs and partition
- Decorative parts Equipment line (Flair/Fashion) in the Travego
- Seat numbering



Travel Star Eco (TSE)

Excursion and touring coach seating

Standard equipment:

- 2-point seat belts on all passenger seats
- Rigid backrest
- Integrated aisle-side corner grab handles
- Seat panel aisle-side



Travel Star Sprinter (TSS)

Excursion and touring coach seating

Standard equipment:

- 2-point seat belts on all passenger seats
- Adjustable backrest
- Seat covers in black fabric
- Backrest height 680 mm
- Rear is entirely covered with needle felt



Inter Star Eco (ISE)

Interurban and city bus seating Fully upholstered seat

Standard equipment:

- Rigid backrest
- Aisle-side corner grab handle
- Horizontal, mounted hand grip
- Robust back support



Inter Star Sprinter (ISS)

Interurban and city bus seating Fully upholstered seat

Standard equipment:

- Heavy-duty seating on airline rails
- Seat assembly with quick-change system
- 2-point seat belts
- Seat covers in black fabric
- Backrest height 680 mm
- Rigid backrest
- Rear is entirely covered with needle felt



City Star Function (CSF)

City bus seating Built from individual components with aluminium support structure and plastic injection moulded parts

Standard equipment:

- With and without grab handle, with integral stanchion holder on grab handle left or right
- Cantilever seat frame
- Exchangeable thin upholstery
- Single or double seat versions, as well as mother-and-child seat



City Star Eco (CSE)

City bus seating Built as self-supporting injection moulded seat shell

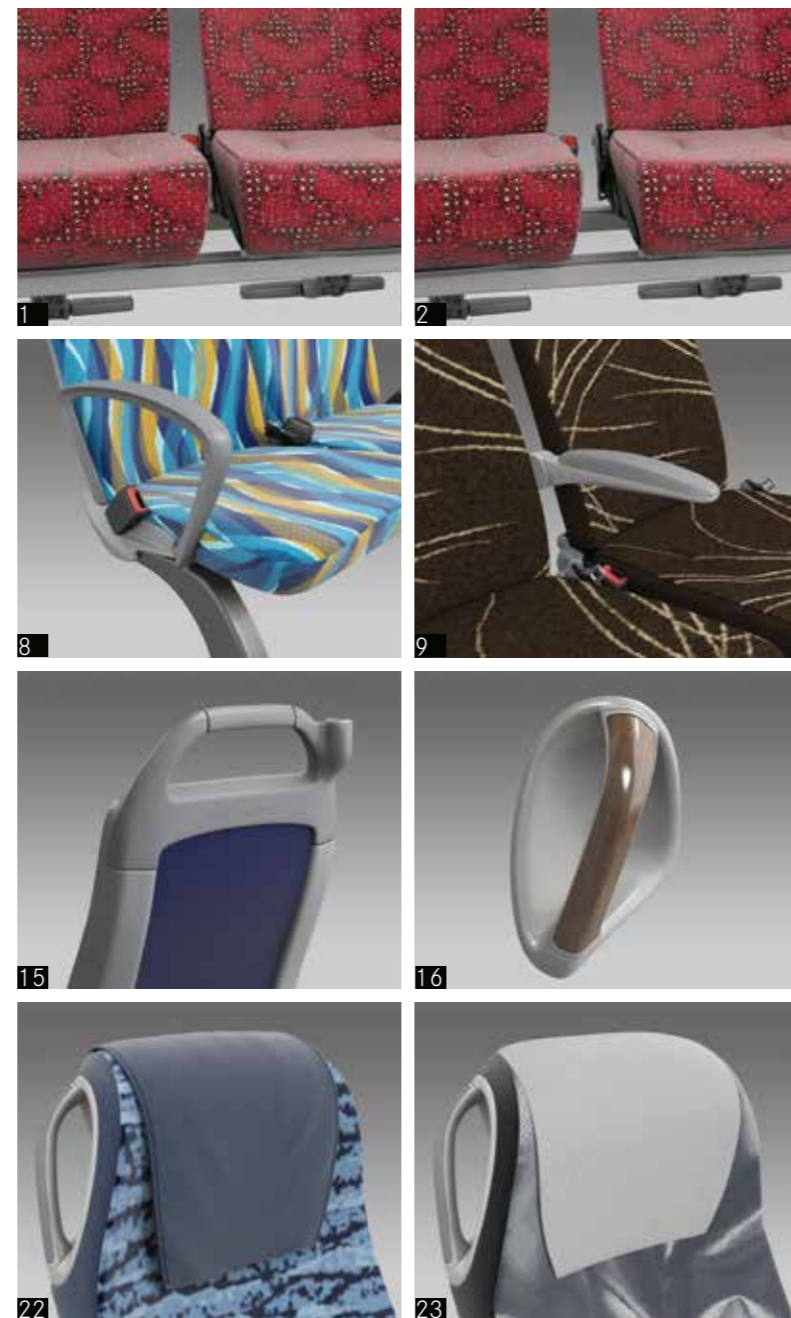
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- With and without grab handle, with integral stanchion holder on grab handle left or right
- Cantilever seat frame
- Exchangeable thin upholstery
- Single or double seat versions, as well as mother-and-child seat

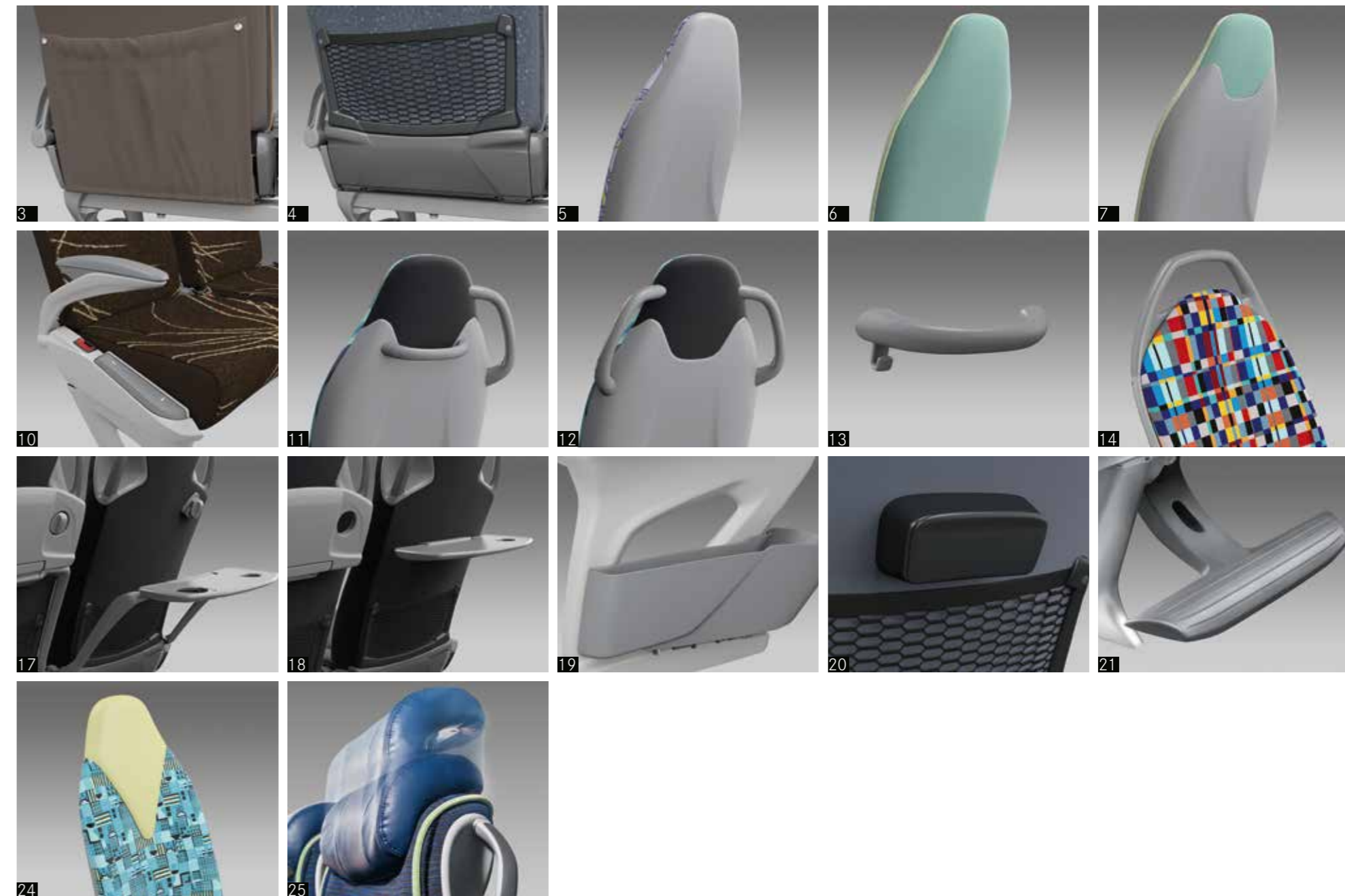
Seat name	Coaches		Interurban buses		City buses		Minibuses			
	Travego	Tourismo	Intouro	Citaro Ü	Citaro	CapaCity L	Sprinter Travel	Sprinter Transfer	Sprinter City	Sprinter Mobility
Travel Star Xtra (TSX)	●						●*			
Travel Star Eco (TSE)		●	○							
Travel Star Sprinter (TSS)							●	○		○
Inter Star Eco (ISE)			●	●	○	○				
Inter Star Sprinter (ISS)								●	○	●
City Star Function (CSF)				○	○	○				
City Star Eco (CSE)				○	●	●			●	

Equipment versions and mounted parts.

Extras for public transportation, day trip and touring seating.



- 1/2** lateral adjustment
- 3** Fabric pocket
- 4** Luggage net
- 5** Anti-vandalism backrest
- 6/7** Rear of the backrest covered with needle felt or medium-height back support
- 8** Armrest or arm arc aisle-side
- 9** Centre armrest
- 10** Cranked armrest on the aisle side
- 11** Attached grab handle
- 12** Attached grab handle
- 13** Handle with mounted bag hook
- 14** School bus grab handle
- 15** Grab handle with handrail holder on the aisle side
- 16** Grab handle integrated into backrest
- 17** Folding tray A
- 18** Folding tray B
- 19** Litter bin on seat frames, aisle-side
- 20** Ashtray screwed on
- 21** Footrests
- 22** Head restraint cover
- 23** Composition head piece
- 24** Composition design head piece
- 25** Comfort head restraint



TSX
TSE
TSS
ISE
ISS
CSF
CSE

About the information in this brochure:

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